

TECHNICAL DATA SHEET

**PRODUCT CODE(S):**

D-2196

PRODUCT DESCRIPTION:

CURE INDICATOR INK

PHYSICAL PROPERTIES:

COLOR:	RED
TYPE:	Solvent Based
VISCOSITY:	85-100 KU
WEIGHT PER GALLON:	7.81 lbs/gal ± 0.30 lbs.
	0.94 g/ml ± 0.04 g/ml
SPECIFIC GRAVITY (ASTM D 1475-90):	0.940 ± .02
GLOSS @ 60°:	N/A
pH:	N/A
FLASH POINT:	138 °F 58.9 °C
SOLIDS:	29.91 % by weight
	21.57 % by volume
THEORETICAL COVERAGE:	345.98 ft ² / gal @ 1.0 mil dry
	8.49 m ² /l @ 25.4 μ
VOC (WET):	5.46 lb(s)/gal (654.7 g/l)
VOC (DRY):	5.46 lb(s)/gal (654.7 g/l)

APPLICATION:

METHOD:	BUEGLER WHEEL
CURE METHOD:	
REDUCTION:	N/A
CLEAN UP:	140 SOLVENT
RECOMMENDED EQUIPMENT:	

SUBSTRATE:

TYPE:	Uncured rubber compounds
PREPARATION:	Clean, dry and free from standing oil and contaminants

HANDLING & STORAGE:

SHELF LIFE:	12 MONTHS
FREEZE CAUTION:	None
RECOMMENDED STORAGE:	None

ADDITIONAL GUIDELINES:

Shake well before using, close container between uses.

A focused partner in advanced coating, chemical & manufacturing solutions...

Founded in 1878, APV Engineered Coatings custom engineers and manufactures industrial coatings and advanced chemical products out its state-of-the-art facility in Akron, Ohio. APV is a partner for some of the world's top producing manufacturers due to our expertise in chemical composition, the commercialization of advanced materials, and large-scale production with acute quality control. Our innovative solutions have been integrated into a variety of industries for unique applications.

At APV, clients work with knowledgeable and personable staff who are focused on delivering optimum solutions in an unprecedented timeframe. APV thrives by recognizing the importance of our clients' success, which have proved to create long-standing partnerships.



APV Engineered Coatings, Inc.
1390 Firestone Parkway
Akron, Ohio 44301 USA
800.772.3452
sales@apvcoatings.com
www.apvcoatings.com

rev. date: 07/20/2016

The information and data given herein are based upon tests and reports considered reliable and are believed to be accurate. However, due to varied application and handling methods, no guarantee of duplicate performance, expressed or implied, is made.