

# TECHNICAL DATA SHEET

**PRODUCT CODE(S):**

D-2624

**PRODUCT DESCRIPTION:**

CURE INDICATOR INK

**PHYSICAL PROPERTIES:**

COLOR:	RED TURNS WHITE WHEN TEMP IS MET	
TYPE:	SOLVENT BASED	
VISCOSITY:	85-200 KU	
WEIGHT PER GALLON:	7.76	lbs/gal ± 0.30 lbs.
	0.93	g/ml ± 0.04 g/ml
SPECIFIC GRAVITY (ASTM D 1475-90):	0.936	±
GLOSS @ 60°:		
pH:		
FLASH POINT:	100 °F	37.8 °C
SOLIDS:	29.87	% by weight
	21.47	% by volume
THEORETICAL COVERAGE:	344.38	ft <sup>2</sup> / gal @ 1.0 mil dry
	8.45	m <sup>2</sup> /l @ 25.4 μ
VOC (WET):	5.44	lb(s)/gal ( 652.3 g/l)
VOC (DRY):	5.44	lb(s)/gal ( 652.3 g/l)

**APPLICATION:**

RECOMMENDED FILM THICKNESS:	mil (wet)	0.00 g/m <sup>2</sup>
	0.00 mil (dry)	0.00 g/m <sup>2</sup>
COVERAGE:	344.38	ft <sup>2</sup> /gal @ 0.00 mil (dry)
METHOD:	OFFSET PRINTER OR BEUGLER WHEEL	
CURE METHOD:		
REDUCTION:	NONE REQUIRED, USE AS SUPPLIED	
CLEAN UP:	L-105 OR L-155	
RECOMMENDED EQUIPMENT:	CONSULT APV FOR RECOMMENDATION	

**SUBSTRATE:**

TYPE:	UNCURED RUBBER COMPOUND
PREPARATION:	NONE

**HANDLING & STORAGE:**

SHELF LIFE:	1 YEAR UNOPENED
FREEZE CAUTION:	None
RECOMMENDED STORAGE:	COOL, DARK LOCATION

**ADDITIONAL GUIDELINES:**

Mix well before using. Close container after use. This ink is HAPS free.

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