

TECHNICAL DATA SHEET

**PRODUCT CODE(S):**

P-9990

PRODUCT DESCRIPTION:

PRE-CURE OUTSIDE TIRE PAINT

PHYSICAL PROPERTIES:

COLOR:	BLACK
TYPE:	WATER BASED
VISCOSITY:	#3 SPINDLE @30 RPM 800-1200 CPS
WEIGHT PER GALLON:	10.05 lbs/gal ± 0.00 lbs. 1.20 g/ml ± 0.00 g/ml
SPECIFIC GRAVITY (ASTM D 1475-90):	1.200 ±
GLOSS @ 60°:	
pH:	8.0-9.0
FLASH POINT:	212 °F 100.0 °C
SOLIDS:	33.05 % by weight 19.37 % by volume
THEORETICAL COVERAGE:	310.69 ft ² / gal @ 1.0 mil dry 7.62 m ² /l @ 25.4 μ
VOC (WET):	0.02 lb(s)/gal (2.4 g/l)
VOC (DRY):	0.08 lb(s)/gal (9.6 g/l)

APPLICATION:

RECOMMENDED FILM THICKNESS:	2.00 mil (wet) 60.96 g/m ² 0.39 mil (dry) 20.15 g/m ²
COVERAGE:	802.00 ft ² /gal @ 0.39 mil (dry)
METHOD:	SPRAY
CURE METHOD:	
REDUCTION:	NONE REQUIRED, USE AS SUPPLIED
CLEAN UP:	L-400
RECOMMENDED EQUIPMENT:	MECHANICAL AGITATOR

SUBSTRATE:

TYPE: UNCURED RUBBER

PREPARATION: CLEAN DRY SURFACE, FREE OF OIL AND LUBRICANTS

HANDLING & STORAGE:

SHELF LIFE:	6 MONTHS
FREEZE CAUTION:	Protect from freezing
RECOMMENDED STORAGE:	COOL DRY LOCATION

ADDITIONAL GUIDELINES:

Mix well before using. Close container after use. Product is free from HAPS. Avoid over application. Dry time is dependent on ambient air conditions.

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